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Docket Number: C - 35890	Anticipated Classification of this Application:		Prior Application:	
	Class:366	Subclass:	Examiner: Tony Soohoo	Art Unit: 3405

Honorable Commissioner of
Patents and Trademarks
Box FWC
Washington, D.C. 20231

FILE WRAPPER CONTINUING APPLICATION **TRANSMITTAL UNDER 37 CFR § 1.62**

Pursuant to which prior application is expressly ABANDONED

This is a Request for filing a File Wrapper Continuing application under 37 CFR §1.62 of prior application

Serial No.: 08/734817

Filed on: 22 October 1996

Entitled: METHOD AND DEVICE FOR FEEDING COMPONENTS FOR BONE CEMENT INTO A MIXING VESSEL FOR THESE

by the following named inventor(s).

Full Name of Inventor:	JONSSON <i>Family Name</i>	Sören <i>First Given Name</i>	 <i>Second Given Name</i>
Residence & Citizenship:	Linköping <i>City</i>	SWEDEN <i>State or Foreign Country</i>	Sweden <i>Country of Citizenship</i>
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Post Office Address:	 <i>Post Office Address</i>	 <i>City</i>	 <i>State, Zip Code/Country</i>

The above identified prior application in which no payment of the issue fee, abandonment of, or termination of proceedings has occurred, is hereby expressly abandoned as of the filing date of this new application. Please use all the contents of the prior application file wrapper, including the drawings, as the basic papers for the new application.

Request Form for File Wrapper Continuing Application under 37 CFR § 1.62

(Pursuant to which prior application is expressly ABANDONED)

1. ☐ Enter the amendment previously filed on ____ under 36 CFR §1.116 but unentered, in the prior application.
2. ☐ A preliminary amendment is enclosed.
3. ☐ A preliminary amendment shall follow soon.
4. ☐ Request for Extension:

Please extend the term for response by 2 months, set to expire on June 23, 1997.
The statutory Fee for Extension = \$ 200.00 . A separate petition requesting the extension is enclosed herewith.

5. Filing Fee calculation:
(The filing fee is calculated on the basis of the claims existing in the prior application as amended at 1 and 2 above.)

TOTAL CLAIMS	CLAIMS OVER 20	RATE	TOTAL FEES FOR CLAIMS OVER 20		
24- 20 =	4	\$22/Claim		\$88.00	
NUMBER OF INDEPENDENT CLAIMS	CLAIMS OVER 3	RATE	TOTAL FEES FOR INDEPENDENT CLAIMS OVER 3		
5- 3 =	2	\$80/Claim		\$ 160.00	
MULTIPLE DEPENDENT CLAIM(S) PRESENT		RATE	TOTAL FOR MULTIPLE DEPENDENT CLAIM(S)		
<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		\$260.00		\$	
A) FILING FEE FOR THIS APPLICATION =				\$ 1018.00	
B) FILING FEE FOR SMALL ENTITY (1/2 A) =				\$ 509.00	

6. ☒ A check in the total amount of \$ 509.00 is enclosed.
7. ☒ The Commissioner is hereby granted general authorization under 37 CFR §1.25, effective for the pendency of the present application, to charge any underpayment of the fees set forth in 37 CFR §1.16 and §1.17 and to credit any overpayment of those fees, to Deposit Account No. 4-2219. A duplicate of this sheet is enclosed.
8. ☒ Amend the specification by inserting before the first line the sentence:

"This application is a continuation of application Serial No. 08/734817 , filed 22 October 1996, now abandoned ."
9. ☒ Please refer to the Verified Statement(s) filed in the prior application identified above. The small entity status established in that prior application is still proper and is hereby requested for the present application pursuant to 37 CFR §1.28 (a).

Request Form for File Wrapper Continuing Application under 37 CFR § 1.62
(Pursuant to which prior application is expressly ABANDONED)

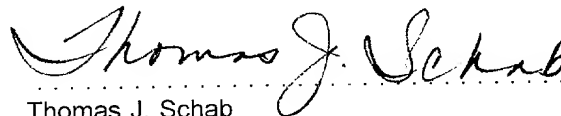
- 10a. [☒] Claim for priority is hereby made based on application serial number 08/734,817 filed on 22 October 1996, which was based on application serial no. 08/545,591 filed on 12 November 1995, both of which are now abandoned.
- 10b. [☐] A certified copy of the above was filed on ___ in parent U.S. application Serial No. 08/734,817.
11. [☐] The prior application is assigned of record to Cemvac System AB.
12. [☒] The power of attorney in the prior application is to Dvorak and Traub.
13. [☐] Also enclosed _____.

Please direct all communications in connection with this application to the undersigned at:

George F. Dvorak or Keith H. Orum
DVORAK & ORUM
53 West Jackson Boulevard
Chicago, Illinois 60604
(312) 922-6262

It is understood that secrecy under 35 U.S.C. §122 is hereby waived to the extent that if information or access is available to any one of the applications in the file wrapper of a 37 CFR §1.62 application, be it either this application or a prior application in the same file wrapper, the Patent and Trademark Office may provide similar information or access to all the other applications in the same file wrapper.

Date: November 12, 1997



Thomas J. Schab
Attorney of Record
Attorney Registration No. 35908

CERTIFICATION UNDER 37 CFR 1.10

I hereby certify that this Continuation Application Transmittal and the documents referred to as enclosed therein are being deposited with the United States Postal Service on this date November 12, 1997 in an envelope as "Express Mail Post Office Addressee", mailing label number EM208307747US addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231.

Michelle M. Keogh

Type or print name of person mailing paper



Signature of person mailing paper

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Continuation In Part application of)

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Applicant: Cemuac System AB)

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Examiner: Tony Soohoo

Based On USSN: 08/734,817)

)

Group Art Unit: 3405

Filed: 22 October 1996)

)

For: METHOD AND DEVICE FOR FEEDING COMPONENTS FOR BONE CEMENT
 INTO A MIXING VESSEL FOR THESE

Attorney Docket No. C - 35890

REQUEST FOR EXTENSION IN THE TERM FOR RESPONSE

Hon. Commissioner of
 Patents and Trademarks
 Washington, D.C. 20231
 BOX PATENT APPLICATION

November 12, 1997

Sir:

This request is filed in conjunction with the enclosed Continuation-In-Part Application.

As the normal three month term for response expired on September 23, 1997, Applicant respectfully requests a two month extension through November 23, 1997.

JONSSON, Sören
New U.S. Continuation Patent Application
Base On USSN: 08/734,817
November 12, 1997
Page 5

A check for \$200.00 is enclosed to cover the necessary small entity, extension fees. Any deficiency or overpayment should be charged or credited to deposit account No. 04-2219.

Respectfully submitted,



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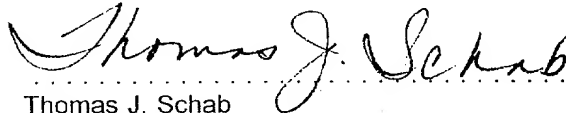
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METHOD AND DEVICE FOR FEEDING COMPONENTS FOR BONE CEMENT INTO A MIXING VESSEL FOR THESE

BACKGROUND OF THE INVENTION

1. Field of the Invention

5 The present invention relates to a method for successively feeding batches of constituent components into a mixing vessel for the preparation of bone cement under vacuum. The invention also relates to an apparatus for successively feeding batches of constituent components into a mixing vessel under partial vacuum for the preparation of bone cement.

2. Description of the Prior Art

10 Bone cement is prepared by mixing polymethyl methacrylate in powder form with liquid monomethylmethacrylate in a mixing container. Both the liquid component and the combined mixture give off substances in gaseous form which are environmentally harmful and injurious to human health. For this reason, it is important for the introduction
15 of the bone cement components into the mixing container and the mixing process itself, to take place in such a way that the smallest possible quantity of the harmful gases escape into the surrounding environment. Mixing vessels have been developed where the introduced components were successfully prepared into bone cement without a substantial release of the aforementioned gases. However, in order for the bone cement to develop
20 its optimal strength during use, it is also important for the components comprising the cement to have well-mixed, predetermined proportions.

SUMMARY OF THE INVENTION

The object of the present invention is to make available a method and device of the kind described above, which avoids the risk of gas release when feeding the bone cement components into the mixing vessel. This is achieved in accordance with the invention in a number of ways. According to one method, a glass ampoule containing a liquid component of a bone cement is surrounded by a container which is in reclosable communication with the atmosphere. A second container surrounds the first container so that when the mixing vessel is opened, the contents of the ampoule, under the effect of a partial vacuum inside the mixing vessel, can be sucked down into it, in that a space between the aforementioned inner container and outer container is filled with a second bone cement component in powder form which is caused by displacement of the inner container relative to the outer container, to move from a first position in which the space does not communicate with the atmosphere or the mixing vessel, then to a second position in which the space communicates with the atmosphere and the mixing vessel, so that the powdered bone cement component is sucked down into the mixing vessel under the effect of the partial vacuum inside it.

A device for carrying out the above method in accordance with the invention is characterized in that it comprises an inner container communicating with the atmosphere, and is so arranged as to enclose the glass ampoule containing the liquid bone cement component, and to communicate with the aforementioned mixing vessel, and which includes means for opening the ampoule so that its contents, under the effect of the partial vacuum inside the mixing vessel, can be sucked into it. The outer container at least partially encloses the inner container and is also arranged so as to communicate with the mixing vessel and together with the inner container, defines a space therebetween which is filled with a certain quantity of the powdered component of the bone cement. The inner container is capable of displacement from a first position to a second position, the first position characterized by the inner container preventing communication between both the mixing vessel and the atmosphere, and the second position characterized, in which communication between the mixing vessel on the one hand the the atmosphere on the other hand is open, so that the bone cement component in powder form, under the effect of the partial vacuum inside the mixing vessel, can be sucked into it without escape of gases.

According to another method, which has a couple of variants, the outer or second container is eliminated and the mixing vessel is prefilled with the powder bone cement component. The first container holding the ampoule of the liquid bone cement component connects to the mixing vessel in a manner where displacement of a container cap causes the liquid component to be sucked into the mixing vessel under vacuum.

According to yet another method, the first and second containers are eliminated and the liquid bone cement component is supplied through a collapsible plastic bag and tubing arrangement attached thereto. The tubing can be connected to the mixing vessel in at least two convenient locations, where a tubing clamp is released to allow the liquid component to flow into the mixing vessel under pressure.

Along the same lines of eliminating the first and second containers, another method of the present invention simply involves providing a glass ampoule with the liquid component therein, breaking the ampoule, and then supplying the contents into the mixing vessel through a funnel attached thereto. Again the liquid component is sucked under vacuum into the mixing vessel.

A final method of the present invention again involves use of a first container for holding an ampoule, but now the container is melded to the mixing tube for directly draining into the bottom of the mixing vessel.

The devices for carrying out all methods in accordance with this invention are more fully detailed in the following sections.

BRIEF DESCRIPTION OF THE DRAWINGS

The invention is described below in greater detail with reference to the accompanying drawings, in which:

Figure 1 is a cross-sectional view in longitudinal section of an embodiment of a feeding/mixing device of the present invention with the mixing vessel filled with bone cement components in liquid and powder form, prior to mixing;

Figure 2 illustrates the feeding of the liquid bone cement component into the mixing vessel;

Figure 3 illustrates the feeding of the powder bone cement component into the mixing vessel;

Figure 4 illustrates a second embodiment of the invention in longitudinal cross-section;

Figure 5 illustrates feeding the liquid bone cement component into the mixing vessel of Figure 4;

Figure 6 illustrates a third embodiment of the present invention where feeding the powder component into the mixing vessel differs slightly from that of Figure 4;

Figure 7 illustrates the mixing vessel of a fourth embodiment of the present invention in which the powder form of the bone cement pre-exists within the mixing vessel;

Figure 8 illustrates a container and a cassette that houses a glass ampoule which contains the liquid form of the bone cement;

Figure 9 illustrates a cross-sectional view of the mixing vessel of Figure 7 prior to mixing the cement components;

Figure 10 illustrates the mixing vessel of Figure 9, feeding the liquid into the vessel;

Figure 11 illustrates the mixing vessel of Figure 7 with the bone cement components thoroughly mixed;

Figure 12 illustrates the mixing vessel of a fifth embodiment of the present invention in which the liquid form of the bone cement is fed into the mixing vessel through the side wall;

Figure 13 illustrates the mixing vessel of a sixth embodiment of the present invention where the liquid bone cement component is contained in a collapsible plastic bag.

Figure 14 illustrates a seventh embodiment of the present invention, which is a variant to the Figure 13 embodiment.

Figure 15 illustrates the mixing vessel of an eighth embodiment of the present invention where the liquid form of the bone cement component is contained in a separate container and feed through a funnel to admix with the powder bone cement component.

Figure 16 illustrates the mixing vessel of a ninth embodiment of the present invention where the liquid cement container is inserted inside the tubular rod and joined thereto and the bone cement components are mixed by using the container as a handle for

pulling and pushing the agitator inside the mixing chamber.

Figure 16A illustrates the embodiment of Fig. 16 with a plug of the cap removed to allow air infiltration during mixing.

Figure 17 illustrates a detailed view of the connecting area between the container and the tubular agitation rod.

DETAILED DESCRIPTION OF THE INVENTION

The designations 1 and 2 are used generally in the drawings in respect of a feed arrangement and a mixing vessel. The latter comprises an interior 2a, a cylindrical container 3 comprised of an outer cylinder wall 3a, a bottom 4 at one end of the container and a spout 5 with a sealed opening at the other end, together with an agitator 6, received within said spout and mixing vessel and capable of axial, vertical movement inside the container 3. The agitator 6 consists of an agitator disc 6a attached to a tubular agitator rod 6b. The agitator 6 is mounted so that it is free to vertically slide up and down while maintaining a seal in the spout 5, in such a way that the plurality of holes 6h in agitator disk 6a can be used to bring about through mixing of the bone cement components within mixing vessel 2 has been removed, the bottom 4 can be axially displaced inside the cylinder by upward movement of piston head 80, moving towards the spout 5. The piston-like function of bottom 4, upwardly pushes and then discharges the mixed bone cement via the hollow agitator rod 6b, which now serves as a discharge nozzle. The interior of the container 2 communicates via a filter 8 with a vacuum source (not shown) during feeding and mixing of the bone cement components. Rapid and effective feeding of the bone cement components into the mixing vessel, and safe handling of the gases that are environmentally harmful and injurious to human health, are achieved in this way.

The feeding of the bone cement components from the feed arrangement 1 into the mixing vessel 2 takes place via the agitator rod 6b, and the details concerning the component mixing within vessel 2 will be described later.

The feed arrangement 1 of the first embodiment, shown in Figures 1-3, comprises an inner, essentially cylindrical container 9 communicating with the atmosphere and an outer, similar cylindrical container 10 which at least partially encloses the inner container. The container interior 9e is so arranged so as to enclose a glass ampoule 11

containing the liquid bone cement component A, and to communicate with the mixing vessel 2, via its agitator rod 6b, as already mentioned. The container 9 is integrally formed having a cylindrical collar 12 about its bottom end 9b with a threadable cap 18 capable of axial displacement relative to it. Removal of cap 18 allows insertion of ampoule 11 within interior 9e.

In the embodiment illustrated in Figure 1, the facility for displacement to take place between the cylindrical collar 12 and the cap 18 is achieved by means of the internal collar threads 12a engaging the external cap threads 18a. The cap 18 has an opening 18d communicating between the interior 9e of the container 9 and the atmosphere, and the container 9 has a funnel-shaped top end 9a, with the narrow neck portion 9c having an outside diameter which frictionally inserts within, and discharges into the open agitator rod 6b. In the first embodiment in accordance with Figures 1-3, a tip 11a of the glass ampoule 11 points downwards, and there is present inside the interior 9e of container 9, a glass ampoule breaking means 13 in the form of an oblique plane 13a. Tip 11a of the glass ampoule 11, which has a fractural impression therein, rests against means 13. The bottom 18b of the cap has an annular raised wall 18w, which contacts ampoule 11, thereby clamping it between means 13 and cap 18. When cap 18 is screwed axially downwards, the tip 11a is eventually broken off against the oblique plane 13a, and the contents of the ampoule are sucked downwardly through opening 13c of means 13, into the mixing vessel 2 by the partial vacuum existing inside of it, as illustrated in Figure 2. A filter 14 is provided for the purpose of preventing glass splinters from the glass ampoule 11 accompanying the contents into the mixing vessel 2. In the second and third embodiment in accordance with Figures 4-6, the tip 11a of the glass ampoule points upwards, and the inner container 9 has a glass breaking means 13 in the form of an upward-facing and pointed cone 13b, against which the bottom 11b of the glass ampoule rests. The bottom 18b of the cap 18 is formed with vertically taller walls 18w, such that they contact ampoule 11, thereby clamping it in place. When cap 18 is screwed downwards, the bottom 11b of the glass ampoule 11 is penetrated by the cone 13b and, as previously described for the first embodiment, the contents of the glass ampoule are sucked downwardly through openings 13c, then into the mixing vessel 2. A filter 14 can also be provided. As the liquid bone cement component of the glass ampoule 11 flows down into the mixing vessel 2, air is sucked in via the opening 18d thereby sealing and preventing

the gases from the liquid bone cement component from escaping into the atmosphere.

The outer container 10 is generally similar in shape to the inner container 9, with container 9 being concentrically arranged within at least a part of container 10. Outer container 10 also has a top end formed as a funnel-shaped part 10a, with a reduced neck member 10c that has an inside diameter slightly larger than the outside diameter neck 9c of inner container 9 so that neck 9c is also frictionally contacting neck member 10c. The neck 10c has a flared end 10d which inserts over the open end of agitator rod 6b. A space 15 exists between containers 9 and 10, and the powder component B of the bone cement is to be received therebetween prior to mixing. The bottom 10b of container 10 has an outer surface 10e that is formed with threads 10t. Threads 10t are in threaded engagement with the internal threads 16d on downwardly depending edge 16c of interlocking cap 16, thereby closing the top of container 10. The central throughbore 16e includes threads 16f for threadingly receiving inner container bottom collar 12. In this way, when inner container 9 is threaded downwardly by engaging threads 12t against throughbore threads 16f, grooved annular flange 12d is seated against annular seat 16h. At the same time, O-ring 17 creates a seal against the annular upstanding lip 16g. When in this first position, the outer container is sealed at its bottom end from the atmosphere. When inner container 9 is axially displaced within the interlocking cover 16, in an opposite direction, this seal is broken. Comparing Figures 2 and 3, it is seen that the inner container is now upwardly displaced in the axial direction wherein, the funnel-shaped tops 9a and 10a disengage each other and the containers no longer form a closure of the space 15 at the necks 9c and 10c. The inner container is raised until the threads 12t are run-out, so that container 9 now allows the space 15 to communicate with the inside 2a of the mixing vessel. In the latter position, channels 16j are now opened in communication with the atmosphere, facilitating the introduction of the powder component of the bone cement out of space 15 and into vessel 2, through the partial vacuum inside the mixing vessel. Air allowed into container 10 prevents the aforementioned gases from finding their way into the atmosphere.

The third embodiment in accordance with Figure 6, shows that the only difference between this embodiment and the embodiments of Figures 4 and 5, is found in the brush-shaped devices 9d which are arranged as to make contact with the surface of the funnel-shaped part 10a in the first position of container 9. The bone cement component

B is released from the aforementioned surface by relative rotation between the outer and inner containers such that trushes 10d, under weight of the powder, collapse and allow powder to fall into tube 6b.

5 A feed procedure of the above-described embodiments will now be summarized below with reference to Figures 1-6 of the drawings. It should be understood that with these embodiments, the feed arrangement is supplied ready for use, meaning it is filled with the bone cement components in the correct proportions.

10 As Figure 1 illustrates, in order to permit feeding of the bone cement components into the mixing vessel 2 from the feed arrangement 1 in accordance with the invention, the mixing vessel 2 is required to be connected to an active vacuum source. The pin 18c is first removed, and the displaceable cap 18 is screwed downwards, wherein the glass ampoule 11 is also caused to move downwards. Screwing continues until the tip 11a of the glass ampoule 11 is broken off against the breaking means plane 13a (See Figure 2), or until the bottom 11b of the glass ampoule is penetrated by the tip of the cone 13b (See Figure 5). The liquid bone cement component now flows down into the mixing chamber 2 under the effect of the partial vacuum existing inside of it. Once the glass ampoule 11 is totally empty, the cylindrical collar 12 is rotated from the first and sealed position so that the inner container 9 is axially displaced upwards to the second position shown in Figure 3, in which the space 15, which was previously closed at its top and sealed from the atmosphere at its bottom, is now opened at the bottom, via the channels 16j, and at the neck 9c, 10c. The powder component B of the bone cement is now allowed to drop downwardly into mixing chamber 2. Once the space 15 has been completely emptied, the entire feed arrangement 1 is removed, and the inner tubular part 6b of the agitator rod 6 is sealed with a sealing rod 19 (shown in Figure 12) which seals the bottom second end 6e. The mixing procedure can now start.

25 The feed arrangement of the embodiments just described can be modified in many ways within the scope of the invention. This is true, for example, of the facility for axial displacement between the inner container 9 and its cap 18, and between the inner container 9 and the outer container 10, which facility for axial displacement can be achieved other than by threaded engagement. Also, means other than the oblique plane 13a or the pointed cone 13b can be considered for the purpose of breaking open the ampoule 11. Furthermore, the emptying sequence can also occur in the reverse order to

that described above, i.e. first the powdered component of the bone cement can be dropped, and then the liquid bone cement component.

Turning attention now to Figures 7-12, a fourth and a fifth embodiment of the present invention will now be described. These two embodiments differ from the previously described ones from the perspective that the powdered component of bone cement pre-exists within the mixing vessel 2 prior to any mixing procedures, and that the container 9 contains only the liquid component. It will become clearer after reading the following description that the main characteristic of the fourth embodiment is that only the liquid component will be drawn into the mixing vessel under vacuum like the previous embodiments, and that a slightly different ampoule arrangement is provided wherein the contents feed downward through the tubular agitator rod 6b, and enter vessel 2 in the vicinity of the vessel bottom 4. The fifth embodiment uses a similar ampoule arrangement. However, the ampoule does not rest on the mixing vessel and the contents enter through the outer cylindrical wall 3a, also near the mixing chamber bottom 4. The fourth and fifth embodiments, as well as the sixth one described later, are also provided with a second filter 21, located at the top of mixing vessel 2.

In accordance with the fourth embodiment, Figures 7-11 show mixing vessel 2 as being pre-filled with the powder component of the bone cement. A tightening rod 19 is received within tubular agitator rod 6b of agitator 6 and has plug 19a and O-ring 19c inserted within a groove 19b thereof, to form an air-tight seal so that powdered contents B are not contacted by and affected by atmospheric air which is capable of downwardly travelling along tubular rod 6b to vessel bottom 4. Just prior to introducing glass ampoule 11 on top of mixing vessel 2, tightening rod 19 is completely removed from tube 6b, wherein the cylindrical container 9 is placed on top of vessel 2 by inserting funnel-shaped neck 9c into mouth 6c at the first end 6d of tubular rod 6b. Although Figures 1-6 show funnel-shaped top end 9a as having a slightly different contour from that of the same section shown in Figures 7-12, it should be understood that either contour can be used interchangeably in these embodiments. Figure 8 shows in greater detail that glass ampoule tip 11a is pointing upwards when inserted within container 9, and that the ampoule is resting upon the upward cone 13b of breaking means 13, said means having internal passages 13c for allowing liquid therethrough once it passes filter 14. Figure 8 also illustrates that cap 18 is constructed slightly modified in that cap 18 has gripping means

18h for facilitating the operative threading movement of cap 18 along container threads 12a. Figure 9 shows the ampoule 11 just prior to being broken. Figure 10 shows that when handle 18h of the cap is turned so as to downwardly displace the cap 18 through action of the interacting threads 12a and 18a, shoulder 18s pushes downwardly against ampoule 11, causing upward-facing, pointed cone 13b to break bottom 11b of the ampoule, thereby allowing liquid contents A to flow through filter 14 under suction downwardly into hollow tube 6b as previously described. As Figure 10 shows, openings 18d and 18e in cap 18, allow atmospheric air to be communicated into the interior of container 9 under suction, also as previously described, thereby preventing noxious fumes escaping to atmosphere. A small gap 23 exists between vessel bottom 4 and agitator disk 6a so that as liquid A descends tubular rod 6b, exists open end 6e, then it enters gap 23, which behaves as a passage for percolating an air/liquid mixture upwardly through holes 61h in the agitator disk 6a, so that air bubbles cause liquid A to thoroughly mix with the powder component B, while under the continuing action of the vacuum source. Figure 11 illustrates that once ampoule 11 is empty, container 9 is removed and replaced with tightening rod 19. While still under vacuum, tubular rod 6b is grasped and then successively moved up and down in the direction of arrow 30 and down with rod 19 still inserted therein, as the outlined representation in Figure 11, so that agitator disk 6a ensures thorough mixing of the liquid and powder components, while rod 19 prevents gaseous escape from tubular rod 6b due to O-ring seal 19c. The filter 21 is provided to remove heavy particulate before it can be drawn into the vacuum source 8. Once admixed, first lock 7, and then rod 19 are removed and then bottom 4 is axially displaced within cylinder 3 in a fashion similar to a piston, as previously described, so that the mixed bone cement can be pushed out of vessel 2. In this way, agitator rod 6 is pulled completely up so that agitator disk 6a contacts the top end 3b of cylinder 3, with tubular rod 6b acting as a discharge nozzle for the now-ready cement.

Figure 12 shows a fifth embodiment of the present invention wherein the mixing vessel is again pre-filled with powder component B and where container 9 has top end 9a connected to a tube 26, shown as being inserted into hole 27 which penetrates cylinder wall 3a. It is to be understood that prior to insertion of tube 26, plug 121 is inserted within hole 27, thereby maintaining a seal from the atmosphere. When introduction of liquid A is to take place, plug 121 is removed and then the tube is inserted

into hole 27. The glass ampoule containing liquid A is broken and then by percolation of air and liquid A through powder component B in mixing vessel 2, a pre-mixing is obtained. When the ampoule is emptied, tube 26 is removed from hole 27, and plug 121 is reinserted and final mixing, by means of the agitator, is performed as previously described in connection with Figure 4. After thorough mixing, lock 7 is removed, and the contents pushed upwards with piston head 80 for eventual discharge out tube 6b.

Figure 13 shows a sixth embodiment, where container 9 is now comprised of a collapsible plastic bag. This substitution advantageously reduces the cost to manufacture, and is less bothersome than breaking and discarding the glass ampoule bottles. Again, this arrangement functionally mixes the elements together as previously explained. However, as seen in Figure 13, a U-shaped sleeve member 29 is used as a valve, where tube 26 is folded and frictionally inserted within sleeve interior 29a, thereby blocking any flow of material A. Then, plug 121 is removed from cylinder wall 3a, and is inserted into hole 27. Figure 13 shows a coupling 30 being inserted into tube 26 to facilitate the connection into the cylinder wall and to allow discharge of fluid A more centrally within mixing vessel 2 once inserted through hole 27. It should be realized that the embodiments of Figures 6-12 could also be provided with coupling 30 if desired. Mixing is completed by upwardly and downwardly moving agitator disk 6a as previously described, using mouth 6c of rod 6b as a discharge nozzle once disk 6a is contacted against top end 3a of cylinder 3, and tightening rod 19 is removed so that the mixed contents can be pushed upwards by bottom 4.

Figure 14 shows a seventh embodiment of the present invention where it is seen that the means for introducing the fluid into the mixing vessel is now in the form of the same collapsible bag as that of Figure 13, but now directly inserted into tubular agitator 6B once tightening rod 19 is removed, as is shown. Then, the U-shaped sleeve member 29 is removed from tube 26 so that fluid component A is drawn under vacuum down to the bottom of tubular agitator rod 6B, and mixed as previously described. An air-tight adaptor means 42 is provided at the tube end so as to securely hold it within tube 26 during introduction of fluid A.

Figure 15 shows an eighth embodiment of the present invention where it is seen that the cylindrical containers 9 and 10 are eliminated so that once the glass ampoule 11 is broken, the liquid bone cement component A, is communicated into mixing vessel

2 via removable funnel member 50 and hollow agitator rod 6B. As seen, open funnel neck 52 is in frictional engagement with the open mouth 6B' of rod 6B when funnel 50 is inserted therein. The tip 11a of ampoule 11 is broken off and contents A are fed into funnel component receiving area 50a before descending down tube 6b. Again, this arrangement provides the liquid component at the container bottom so that both components can be pre-mixed together through percolation as previously explained. However, since there may be no longer an enclosure for sealing the ampoule once it is broken, in order to prevent atmospheric releases prior to mixing, the suction pressure on vacuum source 8 may be increased over that of the previous embodiments. High velocity ambient air entering the funnel will prevent fumes from escaping mixing vessel 2 into the surrounding environment. As a further means to prevent atmospheric escape, it is envisioned that funnel member 50 be provided with an O-ring or similar seal 54 about its open neck 52, and a cover 56 which contains an enlarged hole 51 for directing the liquid contents therethrough. In this way, the potential for fumes to escape between the rod 6B and funnel 50 are reduced by provision of cover 56, since they would be confined within the space between the cover and the funnel proper.

Figures 16 and 16A show a final embodiment of the present invention, where it is seen that the container 9 and cap 18 as presented in Figures 9 and 10, is provided in Figure 16 in a slightly modified fashion, where the glass ampoule 11 is now resting on breaking means 13 and that filter 14 is disposed below the breaking means. Furthermore, the container 9 is formed with a neck 9C that either inserts inside tubular rod 6b (similar to that of Figure 4) or as shown here, is formed so that rod 6b inserts inside neck 9C. In either case, once the connection is made, the neck and the tube are joined together by known methods of friction spin-melting the like elastomeric components together, or they can be joined by conventional methods such as gluing, threading, or snap-fitting the pieces air-tight to each other. Once connected, the cap 18 gripping means 18h are operatively threaded downward along container threads 12a, until shoulders 18s cause the glass ampoule to be broken against pointed cone 13b of the breaking means. As Figure 16A illustrates, once the ampoule 11 is broken, plug 18p is removed from cap 18 so that ambient air can be drawn into container 9 through action of suction device 8. Breaking of ampoule 11 will cause an air passage channel to form between shoulders 18s and ampoule, due to the ampoule slightly dropping after it is broken. Of course, part of

the annular shoulders 18s could be provided with one of several relieved areas (dashed lines) to ensure that an air passage is provided. As explained earlier, the in-rush of ambient air will prevent fumes from escaping to the outside during the mixing process. The liquid component A passes from container 9, downwardly through filter 14, now
5 located in neck 9c, then into hollow tubular member 6b, before passing through a second filter 14b at tube open end 6e. The liquid A then changes direction at the bottom of mixing vessel 2 due to the action of vacuum source 8 and turns upwardly to percolate into the powdered bone cement component B. Plug 18p is then re-inserted into opening 18d to seal container 9 from the atmosphere after contents A are emptied. The container 9 is
10 then gripped as a handle and stroked up and down, thereby causing agitator disk 6a to mix the two bone cement components together, as previously explained with the other embodiments. As Figure 16 shows, tubular element 6b is scored with an annular notch 6s, that allows the container-tubular rod to be separated from each other by snapping the container in a perpendicular direction to the rod, thereby breaking the rod at the notch. This step is performed after mixing is complete and after the tubular rod and agitator stick
15 have been pulled back towards piston 80. Once the tubular element 6b is pulled back, mixing vessel 2 is turned upside down in order to facilitate removal of the mixed bone cement. A comparison of Figure 16 to Figure 9 makes this point more clear in that mixing vessel 2 in Figure 16 is initially upside down such that spout 5 is sealed with a removable closure 5a and where the cylindrical container outer wall 3a also acts as the mixing vessel bottom, wherein the agitator 6 is inserted through the bottom of the container 3, rather than through the spout 5, as with the previous embodiments. With this
20 arrangement, once the mixing is completed and the rod fractured at notch 6s, pin 7 is removed, as is vacuum source 8, so that piston 80 is advanced into contact with the bone cement mixture in the same manner as previously described with the other embodiments, and the mixture is pushed out of mixing vessel 2 through spout 5, of course once closure 5a is unthreaded and removed. A filter 14c rests against piston 80, thereby preventing cement from entering into the vacuum source and from escaping through the piston once it is advanced into contact with the cement. Spout 5 is used for attachment of various
25 extrusion nozzles (not shown).
30

What is claimed is:

1. A method for successively feeding in an arbitrary sequence batches of a liquid and a powder bone cement component into a mixing vessel under vacuum for the preparation of said bone cement, comprising the steps of: providing a mixing vessel having an open interior; providing an inner container which communicates with the atmosphere at one end and with the mixing vessel at the other end; providing a second and outer container which at least partially surrounds said inner container, wherein a space is formed between the inner container and the outer container; providing a bone cement component in powder form in said space; providing a liquid component within said inner container;

causing upward axial displacement of the inner container relative to the outer container to move said inner container from a first position in which the space does not communicate with the atmosphere or the mixing vessel, to a second position in which said space communicates with the atmosphere and the mixing vessel, so that the bone cement component in powder form can be drawn down into the mixing vessel under the effect of the partial vacuum inside it and wherein said liquid component can be drawn down into said mixing vessel under said same vacuum in order to mix said components without allowing noxious fumes to escape to atmosphere from either container.

2. An apparatus for successively feeding batches of a liquid and a powder component into an interior of a mixing vessel for preparation of a bone cement, said mixing vessel interior maintained under a vacuum created from a vacuum source, comprising:

a generally cylindrical inner container which is defined by a top, a bottom, and an interior, said inner container axially displaceable between a first and a second position, said bottom end in communication with said mixing vessel while in said first position, and while in said second position, said top end axially displaced above said mixing vessel, no longer in communication therewith, said bottom, end in communication with the atmosphere in both of said positions;

a generally outer container which is defined by a top, a bottom an outside surface and an interior, said interior of said outer container concentrically receiving at least

15 a portion of said inner container therein, thereby defining a space between said containers,
said space being filled with said powdered component of said bone cement when said inner
container is in said first position, said outside surface near said bottom end of said outer
container being threaded;

20 an interlocking cover connected to said bottom end of said outer container,
said cover having a top and a bottom surface and a downwardly depending edge, said edge
including a threaded internal surface for screwed engagement to said threads of said outer
container, said cover including a threaded and centrally located throughbore which receives
said inner container therethrough, said throughbore and said interior of said outer container
being sealed from communication with the atmosphere when said inner container is in said
first position;

25 a glass ampoule having a sealed interior and a tip, said sealed interior
containing said liquid bone cement component, said ampoule received within said interior
of said inner container with said tip facing said inner container top end;

30 said bottom end of said inner container integrally formed with a cylindrical
collar thereabout, said collar having a top portion of a defined extent and a bottom portion
of another defined extent, said bottom portion having an inside surface and an outside
surface, said outside surface provided with threads along said extent thereof, said top
portion having an inside surface and an outside surface, said inside and outside surfaces
of said top portion axially and integrally coextensive with said inside and outside surface
of said bottom portion, said outside surface of said top portion including a grooved,
annular flange at a first end of the top portion, said inside surface of said top portion being
35 partially threaded at a second end, said grooved flange receiving an O-ring, wherein a
rotation of said cylindrical collar in a first direction causes said O-ring to sealingly contact
against said annular upstanding lip encircling said throughbore of said interlocking cover,
said sealing contact of said O-ring occurring when said inner container is in said first
position;

40 a cap having threads formed on an outside surface thereof, said cap
threadably received within said bottom end of said inner container, said cap having an
opening therein whereby atmospheric air is communicated through said cap and into said
interior of said inner container, said inner and outer containers respectively having funnel-
shaped top ends, with respective lower portions thereof defining respective neck members,

45 said funnel-ends concentrically arranged such that said inner container neck member is
frictionally received within said neck of said outer container when said inner container is
in said first position, said frictional contact creating a seal therebetween such that said
powder component is prevented from discharging out of said outer container, said inner
and outer container neck members simultaneously in communication with said mixing
50 chamber,

wherein a rotation of said cylindrical collar in a second direction opposite
to said first direction, causes a separation in the sealing contact between said inner and
outer containers and allows atmospheric air into said interior of said outer container, said
separation corresponding to said second axial position of said inner container, wherein said
55 powder between said containers descends into said mixing chamber and said liquid
component is released from said ampoule so that each of said components mix together
while descending into said mixing vessel under the vacuum existing therein, each of said
containers in communication with said atmosphere while said inner container is in said
second position such that no harmful emissions are released to the atmosphere.

3. The apparatus according to claim 2 wherein the inner container is
provided with brush-like devices in contact with the funnel-shaped end of the outer
container and so arranged so as to release the bone cement component in powder form
from the funnel-shaped port.

4. The apparatus of claim 2 wherein said interior of said inner container
includes an ampoule breaking means and a filter immediately therebelow, said means
including a plurality of internal passages for communicating said liquid component through
said means after said ampoule is broken.

5. The apparatus of claim 4 wherein said interlocking collar includes
an annular upstanding lip surrounding said throughbore and disposed away therefrom so
as to form an annular seat between said lip and said throughbore.

6. The apparatus of claim 5 wherein said cylindrical collar includes a
grooved, annular flange at a first end of said top portion thereof, and said inside surface

of said top portion is partially threaded at a second end thereof, said annular groove receiving an O-ring therein, wherein said O-ring sealingly contacts against said annular upstanding lip of said interlocking cover and said annular flange contacts against said annular seat of said interlocking cover when said inner container is in said first position.

7. The apparatus of claim 6 wherein rotation of said cylindrical collar in said second direction causes said annular flange to separate from said annular seat of said interlocking cover thereby separating said O-ring from said annular lip, said rotation continued until said neck member of said inner container is no longer contacting said neck member of said outer container.

8. An apparatus for successively feeding batches of a liquid and a powder component into an interior of a mixing vessel for preparation of a bone cement, said mixing vessel interior maintained under a vacuum created from a vacuum source, comprising:

a mixing vessel pre-filled with a powder component of said bone cement, said vessel defined by an outer wall having a top end, a bottom end and an interior, said top end formed with a sealable spout, said bottom end formed with an axially displaceable bottom;

an agitator received within said vessel interior, said agitator comprised of a tubular rod which extends upwardly out of said interior, through said spout, and an agitator disk attached to said tubular rod, an open, first end of said tubular rod defining a mouth and an open, second end of said tubular rod encircled by said disk, said tubular rod axially displaceable within said vessel interior for mixing said bone cement components;

a tightening rod disposed within said tubular rod for sealing said open bottom rod end from communication with the atmosphere;

a generally cylindrical container having a top, a bottom, and an interior, said inner container axially displaceable between a first and a second position, said bottom end in communication with said mixing vessel while in said first position, and while in said second position, said top end axially is displaced above said mixing vessel and no longer in communication therewith, said bottom end in communication with the atmosphere in

both of said positions;

a glass ampoule having a sealed interior and a tip, said sealed interior containing said liquid bone cement component, said ampoule received within said interior of said inner container with said tip facing said inner container top end;

a cap having threads formed on an outside surface thereof, said cap threadably received within said bottom end of said inner container, said cap having an opening therein whereby atmospheric air is communicated through said cap and into said interior of said inner container, said inner and outer containers having respective top ends which are funnel-shaped and respective lower portions defining respective neck members, said funnel-ends concentrically arranged such that said inner container neck member is frictionally received within said neck of said outer container when said inner container is in said first position, said frictional contact creating a seal therebetween such that said powder component is prevented from discharging out of said outer container, said inner and outer container neck members simultaneously in communication with said mixing chamber, said frictional contact creating a seal therebetween such that said powder component is prevented from discharging out of said outer container;

wherein said sealing rod is removed from said tubular rod and replaced with said container, said contents of said ampoule being downwardly fed into said tubular rod and entering said vessel interior near said bottom, as said liquid exits said open, second end, said leg and powder components mixing within said interior under vacuum, wherein air is communicated through said container and into said vessel through said tubular rod so that no harmful emissions escape to said atmosphere during mixing.

9. A method for successively feeding in an arbitrary sequence batches of a liquid and a powder bone cement component into a mixing vessel maintained under vacuum for the preparation of said bone cement wherein said mixing vessel is provided with a pre-determined amount of said powder component of said cement, the method comprising the steps of:

providing a mixing vessel, which said vessel is defined by a cylindrical cylinder having an open interior with a spout attached to one end of said cylinder, and having an axially displaceable bottom;

inserting a mixing agitator within said spout so as to communicate with said

10 vessel interior, said agitator comprised of a tubular rod having an agitator disk fixed on one end thereof, said other end being open and defining a mouth, said mouth being located axially above said spout of said vessel, said agitator axially displaceable such that said agitator disk can mix both of said bone cement components together;

15 providing a tightening rod within said tubular rod so as to seal said vessel from said atmosphere before said liquid component is introduced into said vessel;

removing said tightening rod and then introducing said liquid component into said interior of said vessel near said vessel bottom;

re-inserting said sealing rod within said tubular rod, thereby sealing said vessel from said atmosphere;

20 axially displacing said agitator so as to mix said liquid and powder components under vacuum, without allowing harmful emissions to escape said mixing vessel.

10. The method of claim 8, wherein said inner container has an open interior for receiving a glass ampoule and a threadable cap for pushing downwards on said ampoule, said interior including a means for breaking said ampoule when said cap pushes on said ampoule, thereby allowing said container to feed liquid into said vessel.

11. The method of claim 9 further comprising the step of placing said container in said mouth of said tubular rod.

12. The method of claim 9 further comprising the step of providing a hole in said container wall and connecting a tube between said container and vessel in order to feed said liquid through said tube to said container bottom.

13. The method of claim 8 wherein said container is a plastic bag containing said liquid and said container is provided with a tube that connects into said container wall in order to feed said liquid into said vessel at said bottom.

14. An apparatus for successively feeding batches of a liquid and a powder component into an interior of a mixing vessel for preparation of a bone cement,

said mixing vessel interior maintained under a vacuum created from a vacuum source in order to prevent harmful emissions from escaping from said vessel once said liquid and powder components are mixed, comprising:

5 a mixing vessel pre-filled with a powder component of said bone cement, said vessel defined by an outer wall having a top end, a bottom end and an interior, said top end formed with a sealable spout, said bottom end formed with an axially displaceable bottom;

10 means for introducing said liquid component into said interior of said mixing vessel through said sealable spout;

an agitator received within said vessel interior, said agitator comprised of a tubular rod which extends upwardly out of said interior through said spout and is in communication with the atmosphere and an agitator disk attached to said tubular rod, an open, first end of said tubular rod defining a mouth and an open, second end of said tubular rod encircled by said disk, said tubular rod axially displaceable within said vessel interior for mixing said bone cement components;

15 a removable tightening rod disposed within said tubular rod for sealing said open bottom rod end from communication with the atmosphere after said liquid component is introduced into said mixing vessel, said tightening rod being disposed within said tubular rod prior to introducing said liquid into said mixing vessel,

20 wherein said tightening rod is removed from said tubular rod immediately prior to introducing said liquid bone cement compound into said mixing vessel and is reinserted therein after said liquid is introduced within said mixing vessel, wherein said powder and liquid components are then mixed within said vessel interior under a continuous vacuum from said vacuum source and said atmospheric air is prevented from entering into said vessel due to said tightening rod, wherein said harmful emissions caused from mixing said components are prevented from escaping said vessel.

25 15. The apparatus of claim 14 wherein said means for introducing said liquid into said vessel is comprised of a container having an interior for containing said liquid, a tip, and a tube connected to said tip, said tube connecting said container to said mixing vessel.

16. The apparatus of claim 15 wherein said tube has a one end of said container inserted into said open top end of said tubular rod.

17. The apparatus of claim 15 wherein said tube has a one end inserted into said outer wall of said mixing vessel, near said bottom end.

18. The apparatus of claim 15 wherein said tip of said container is inserted into a funnel, said funnel having an open neck that is removably inserted into said open end of said tubular rod.

19. The apparatus of claim 15 wherein said plastic tube is provided with a clip for opening and closing said tube upon demand.

20. The apparatus of claim 18 wherein said container is comprised of one of a glass and plastic ampoule.

21. The apparatus of claim 18 wherein said container is comprised of a collapsible plastic bag.

22. The apparatus of claim 18 wherein said funnel has a component receiving area, which said area is enclosed by a cover having an opening and wherein said funnel neck is provided with a means for sealing said neck and said open end of said tubular rod.

23. An apparatus for successively feeding batches of a liquid and a powder component into an interior of a mixing vessel for preparation of a bone cement, said mixing vessel interior maintained under a vacuum created from a vacuum source in order to prevent harmful emissions from escaping from said vessel once said liquid and powder components are mixed, comprising:

a mixing vessel pre-filled with a powder component of said bone cement, said vessel defined by an outer wall having a first end, a second end and an interior, one of said first and second ends formed with a sealable spout, the other of said first and

second ends formed with an axially displaceable bottom, said bottom having a central opening therein;

an agitator received within said vessel interior, said agitator comprised of a tubular rod which extends upwardly out of said interior through said opening in said bottom and an agitator disk attached to said tubular rod, said tubular rod having an open, first end that defines a mouth and an open, second end that is encircled by said disk, said tubular rod axially displaceable within said vessel interior for mixing said bone cement components;

means for holding and introducing said liquid component into said interior of said mixing vessel,

wherein said means for holding and introducing is joined to said mouth of said tubular rod prior to feeding said liquid contents into said vessel through said tubular rod, wherein said powder and liquid components are mixed within said vessel interior under a continuous vacuum so that said harmful emissions caused from mixing are prevented from escaping said vessel, and wherein said mixed bone cement component is pushed out of said sealable spout through a displacement of said vessel bottom.

24. The apparatus of claim 23 wherein said means for holding and introducing said liquid components is comprised of a generally cylindrical container that is defined by a top, a bottom and an interior, said bottom having an opening therein that is in communication with said mouth of said tubular rod, said top having a removably threaded cap thereon for engagement with an ampoule containing said liquid, said ampoule received within said container interior and resting on a means for breaking said ampoule, said breaking means anchored to said container interior above said opening in said container bottom, said cap having a reclosable opening therein and a pair of shoulders in contact with said ampoule, said shoulders for pushing said ampoule against said breaking means through a downward threading of said cap, thereby breaking said ampoule so that said liquid is introduced into said tubular rod and into said mixing vessel.

ABSTRACT

A method and an arrangement for successively feeding batches into a mixing vessel under partial vacuum for the preparation of bone cement. The arrangement includes an inner container communicating with the atmosphere and with the mixing vessel, which container is so arranged as to enclose a glass ampoule containing a liquid bone cement component and, on the other hand, a device for opening the ampoule so that its contents can be sucked into the mixing vessel under partial vacuum. An outer container encloses the inner container at least partially, and is arranged to communicate with the mixing vessel. The inner container, and the outer container, define a space filled with a proportional quantity of a second bone cement component, which is in powder form. The inner container is capable of displacement relative to the outer container between a first position, in which sections of the inner container prevent communication between the mixing vessel and the atmosphere, and a second position, in which communication between both the mixing vessel and the atmosphere is open, so that the powdered bone cement component can be sucked into the mixing chamber under vacuum. The feeding sequence of the bone cement components is arbitrary. In other embodiments, the inner and outer containers are eliminated, or only the inner container is retained.

FIG. 1

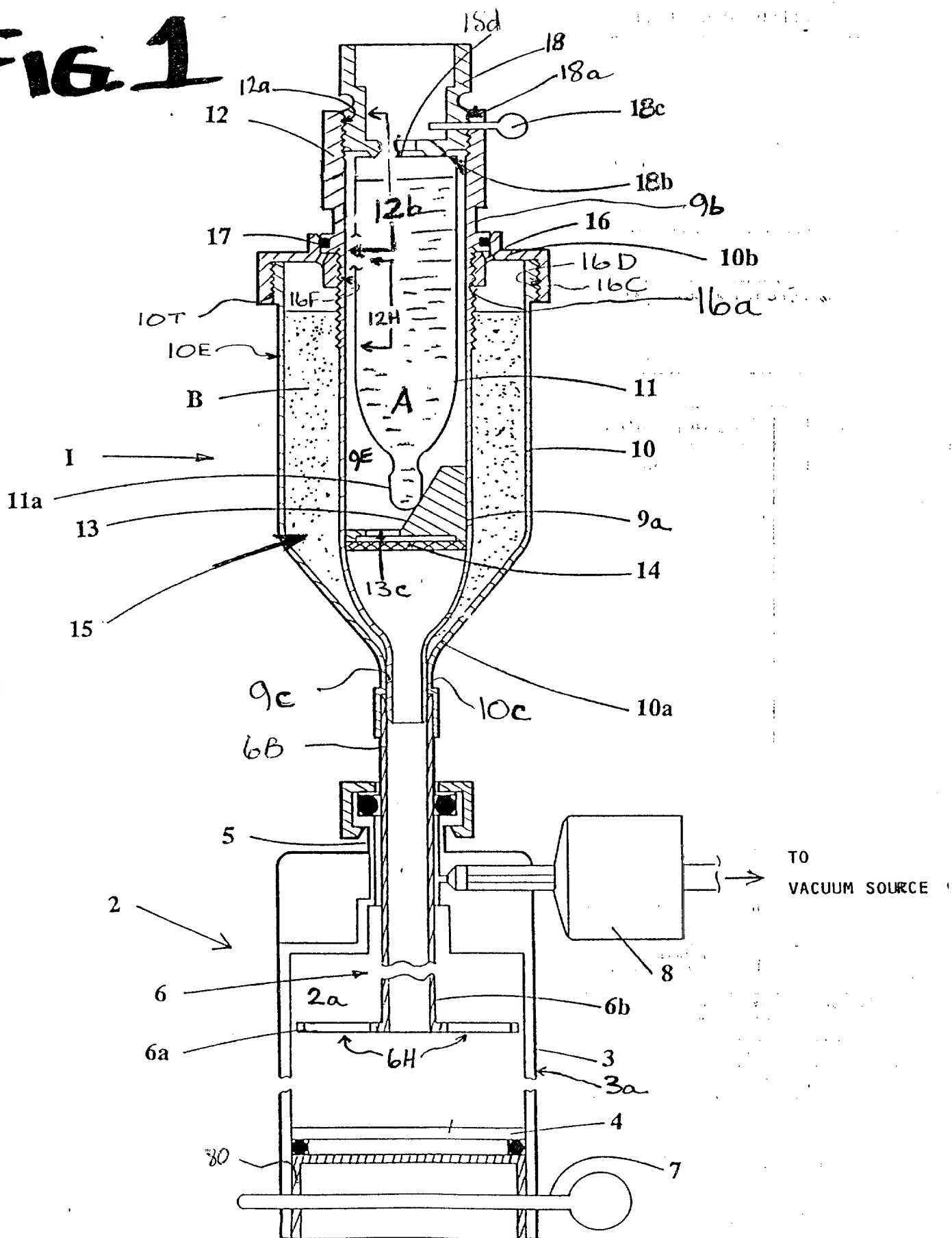


FIG 2

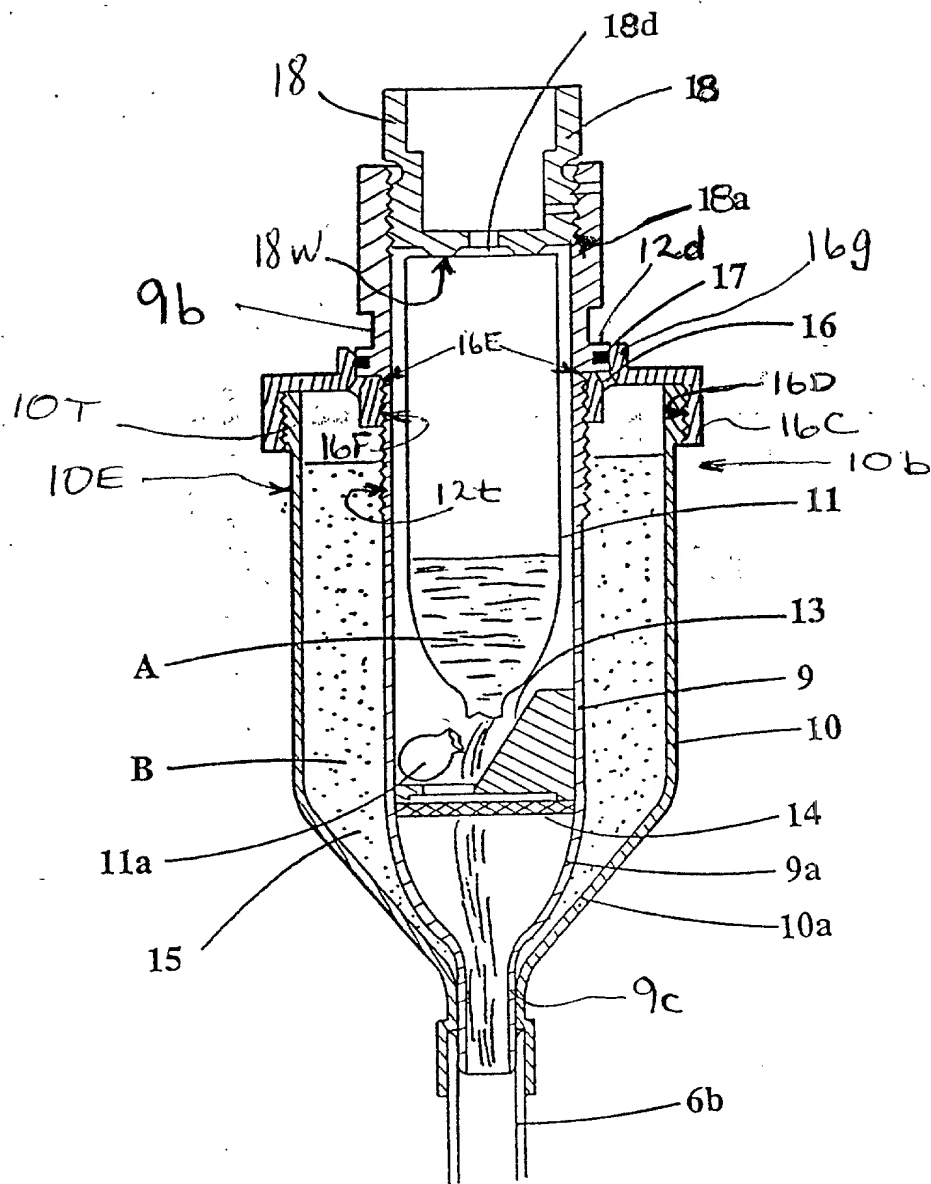


FIG 3

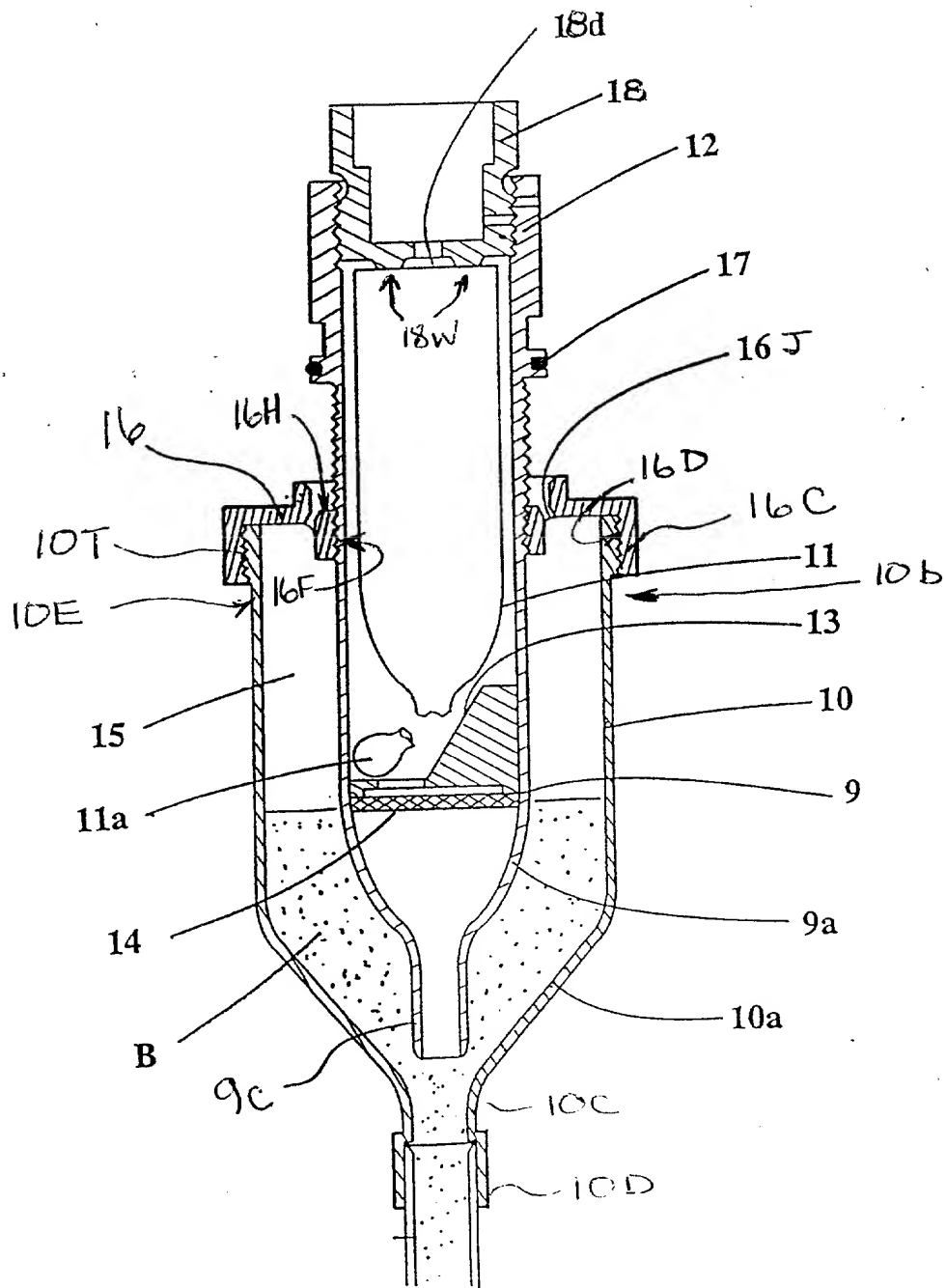


FIG 4

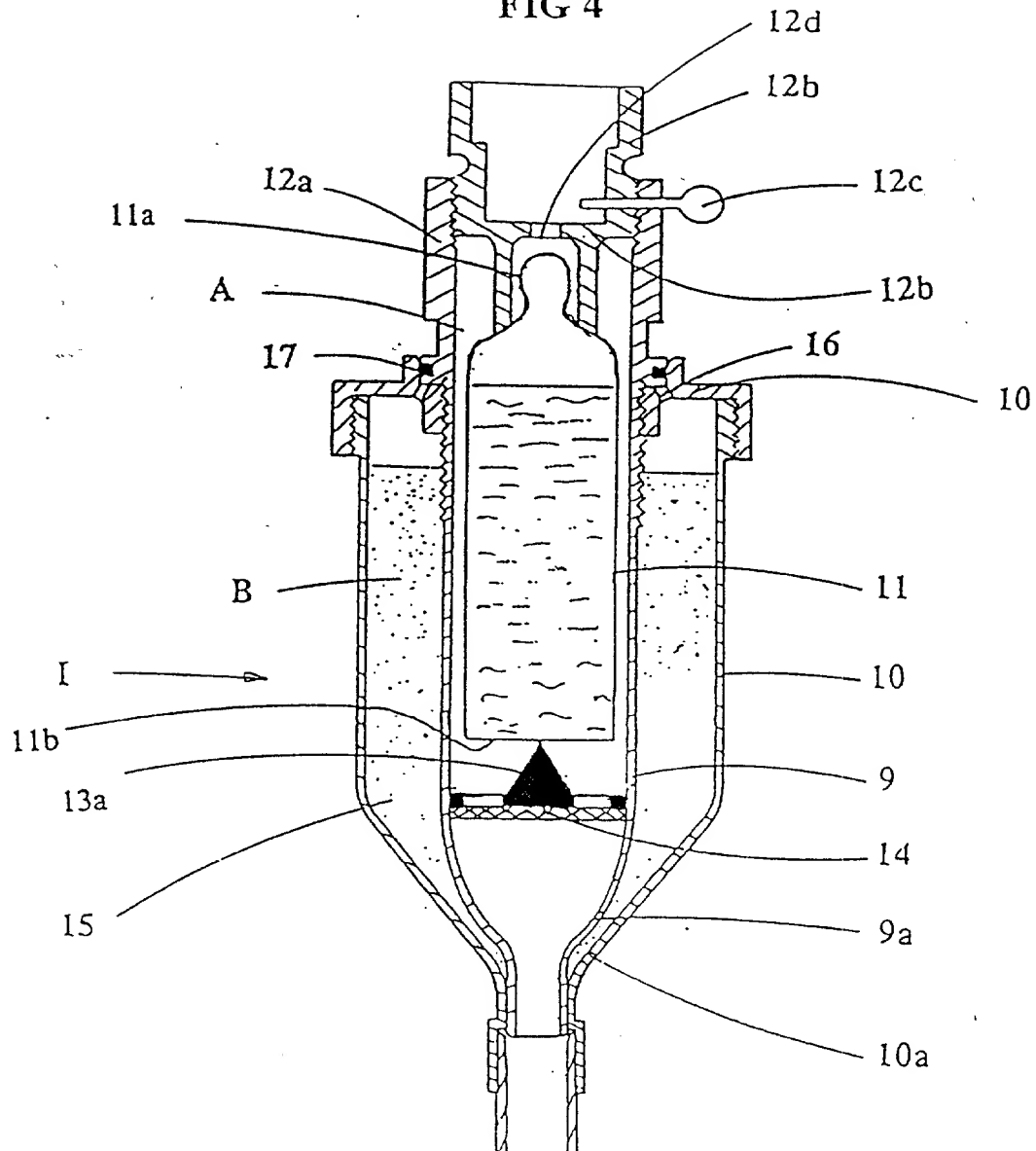


FIG 5

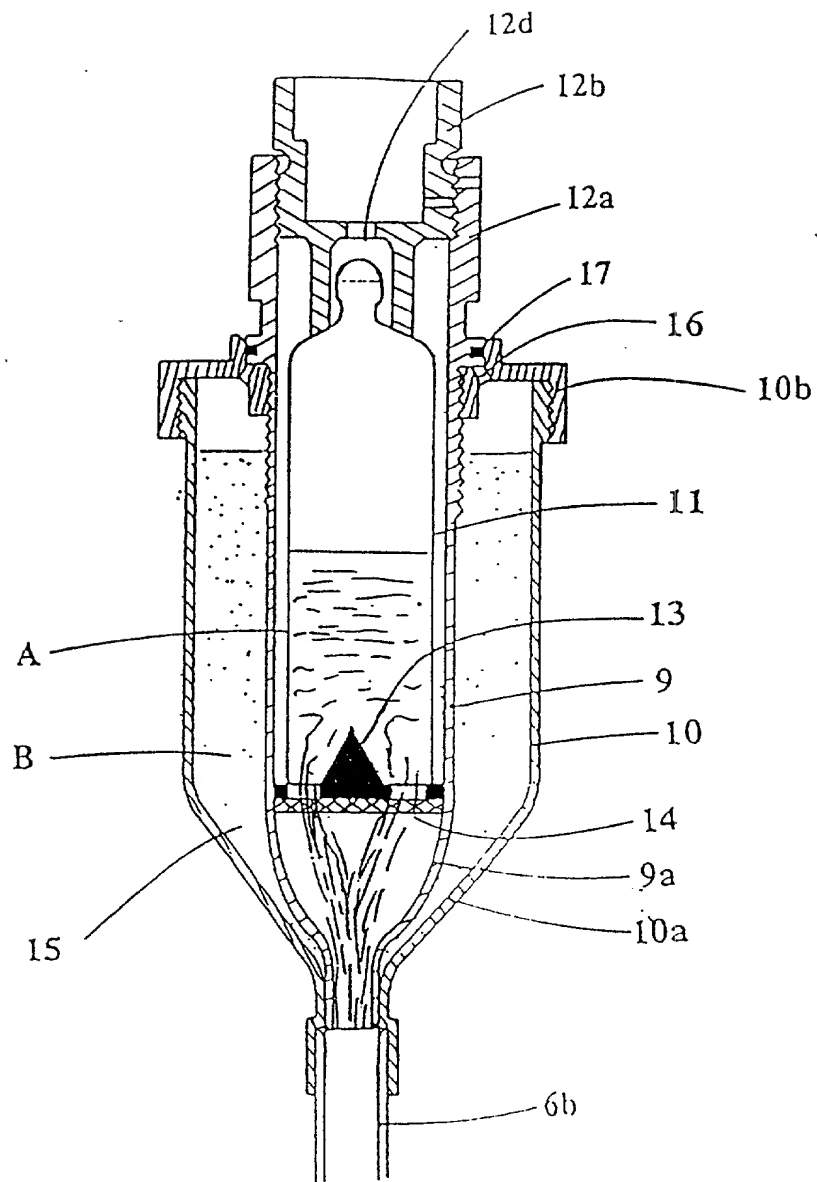


FIG 6

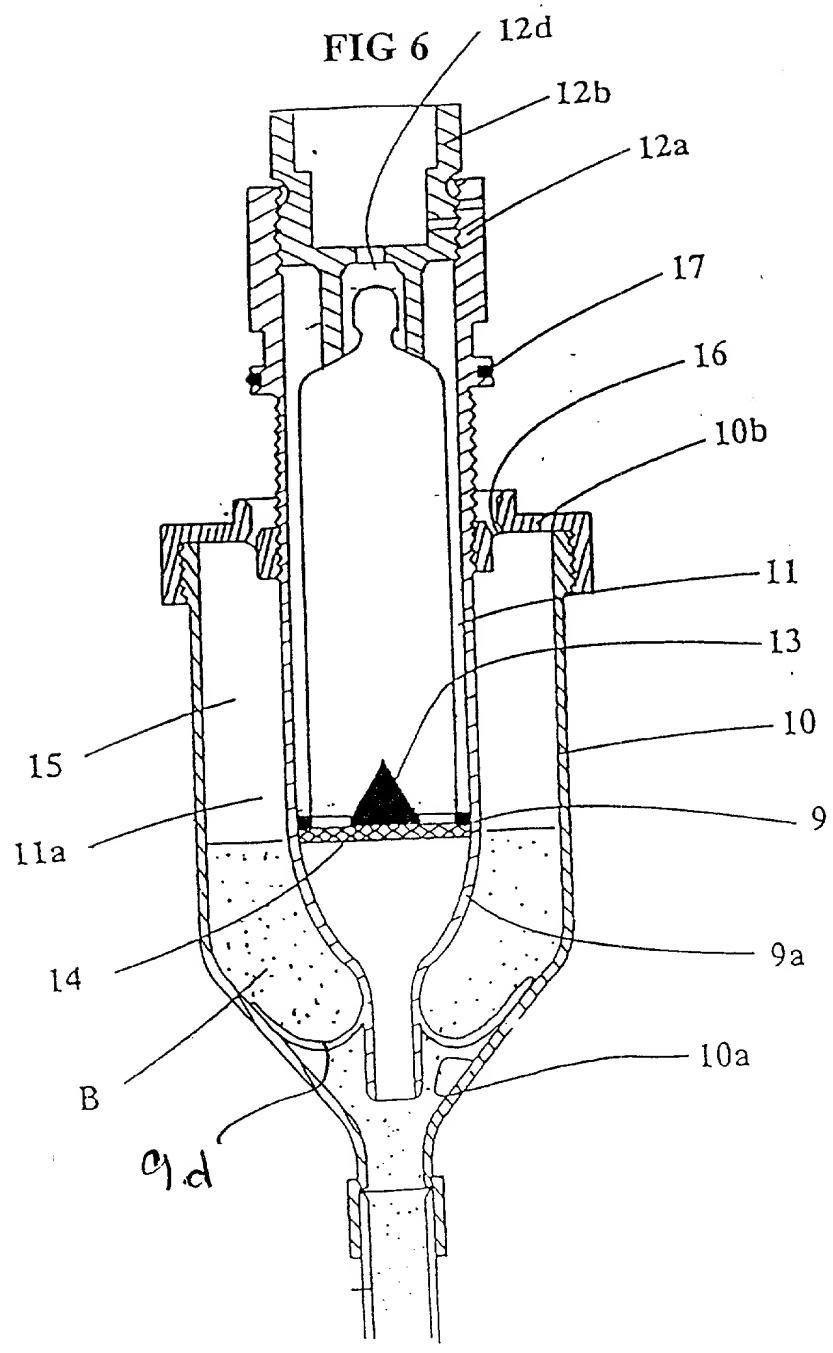


FIGURE 8

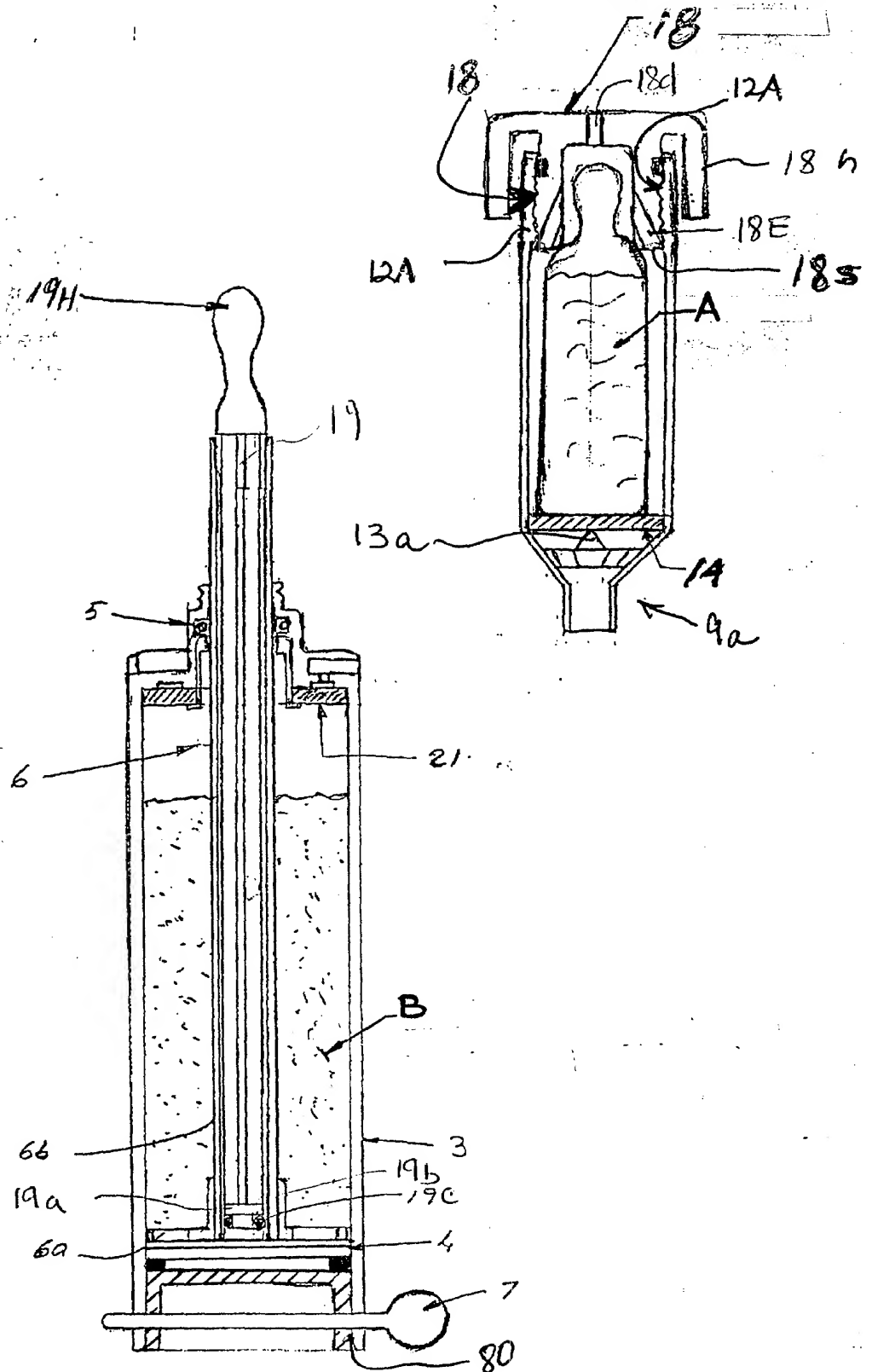


FIG. 7

FIGURE 9

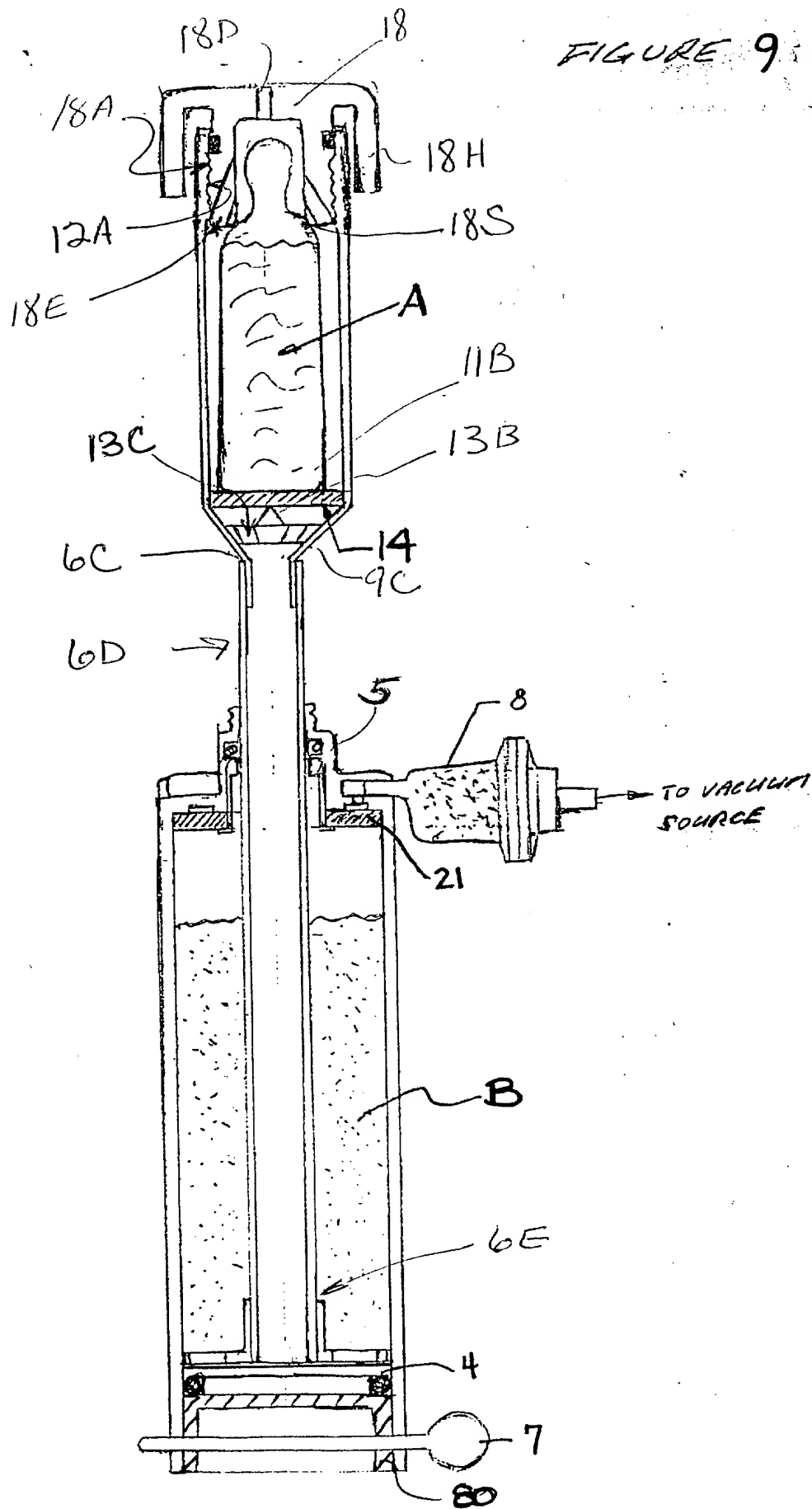


FIGURE 10

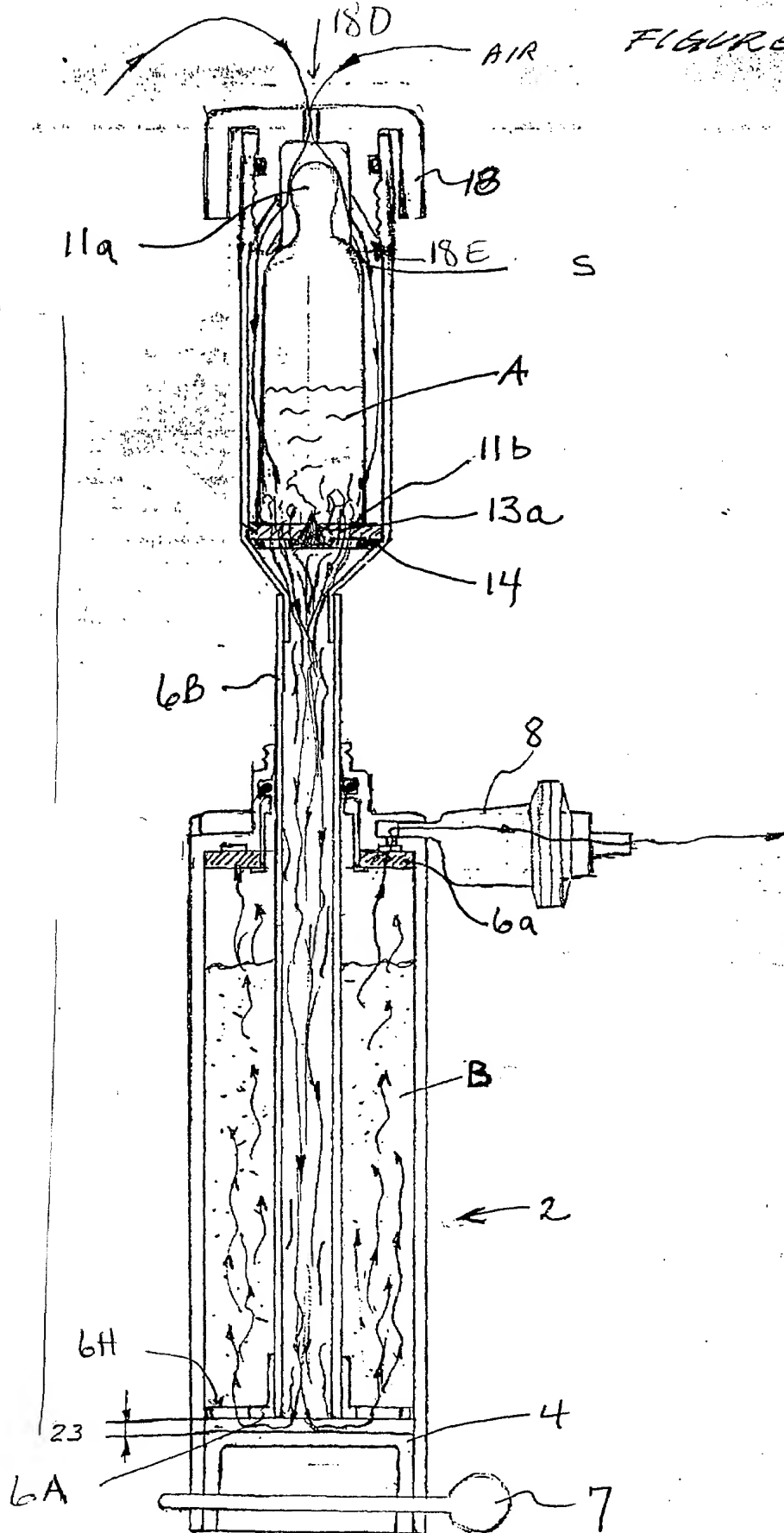


FIGURE 11

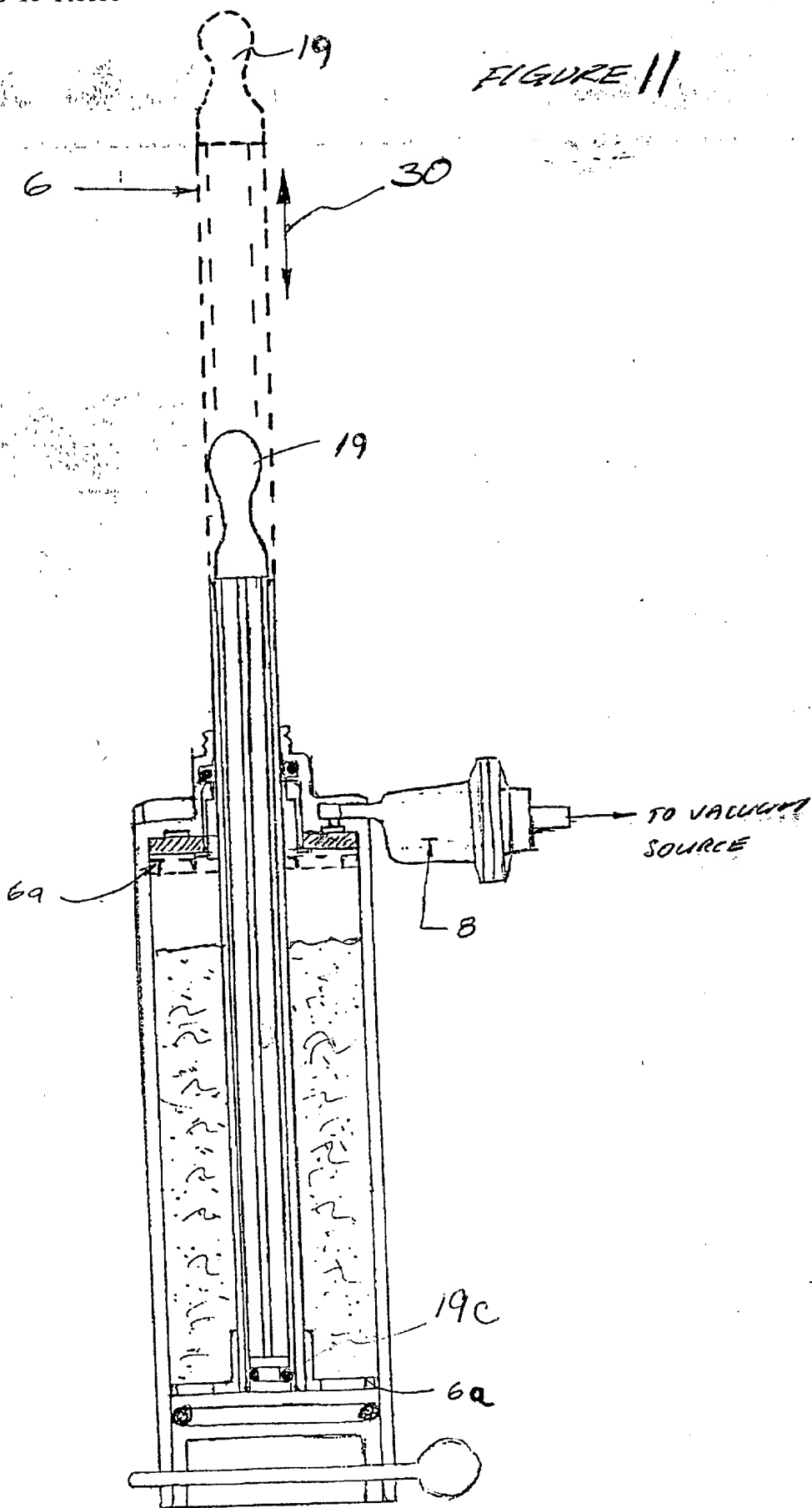


FIGURE 12

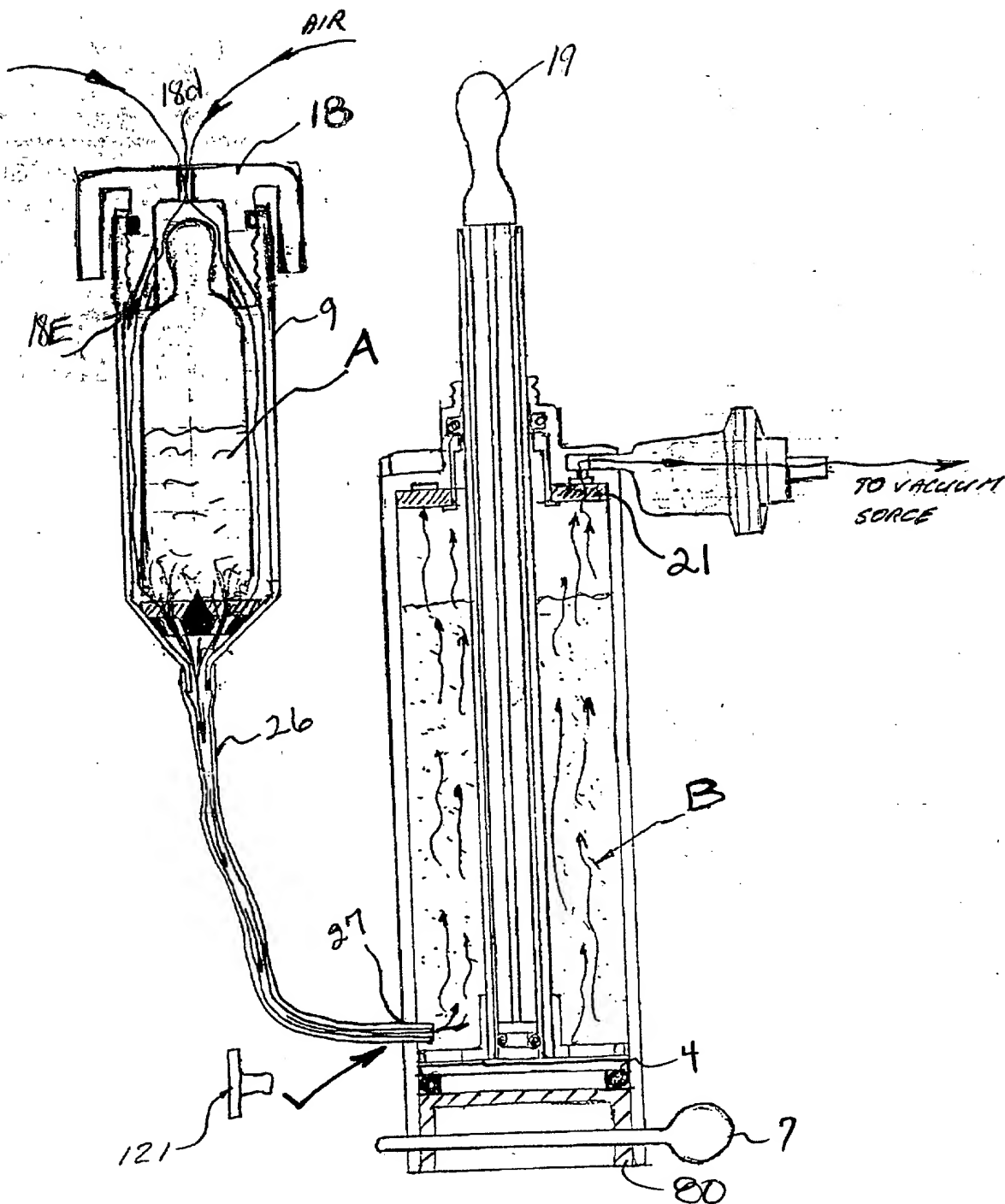


FIG. 13

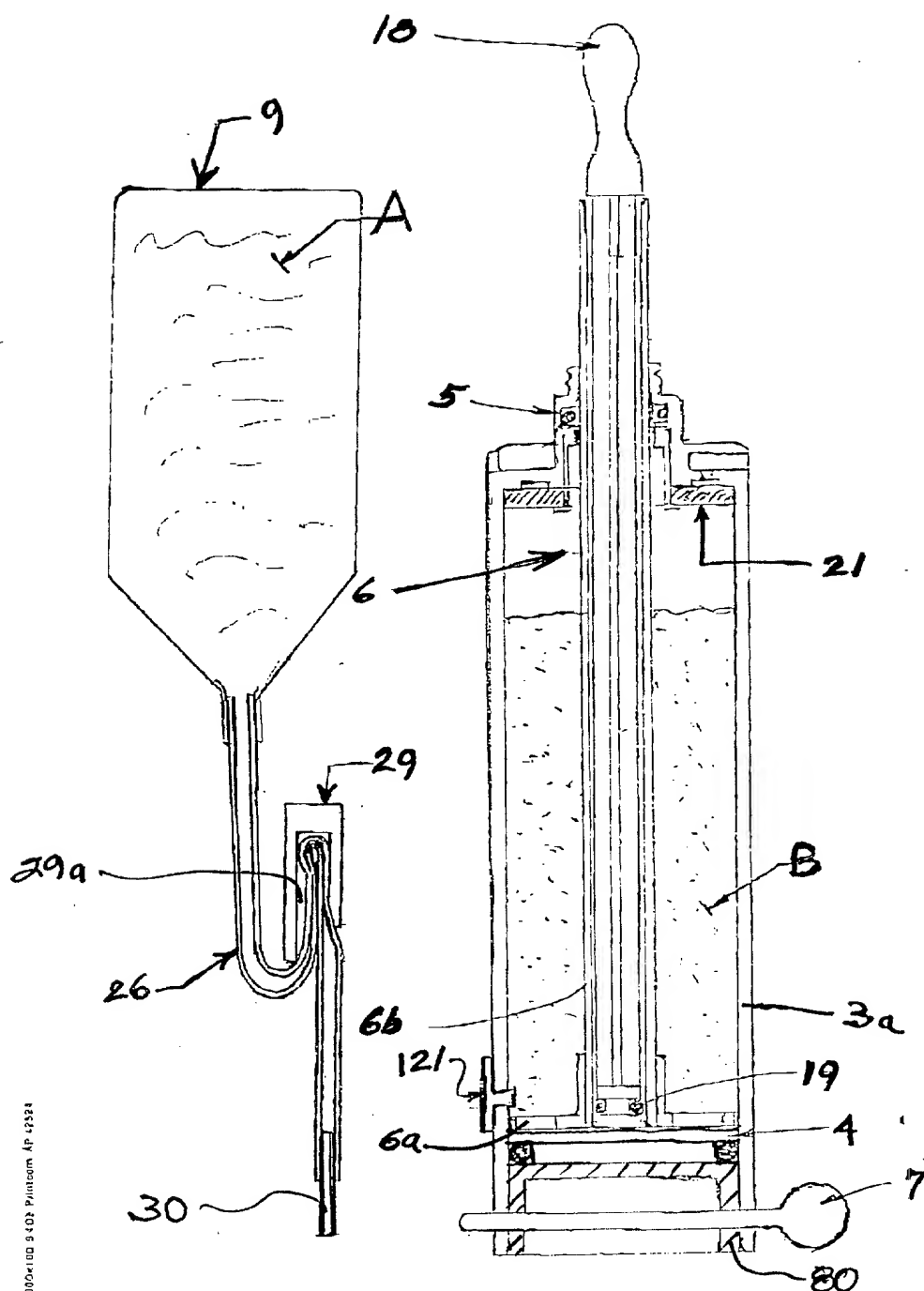


FIG. 14

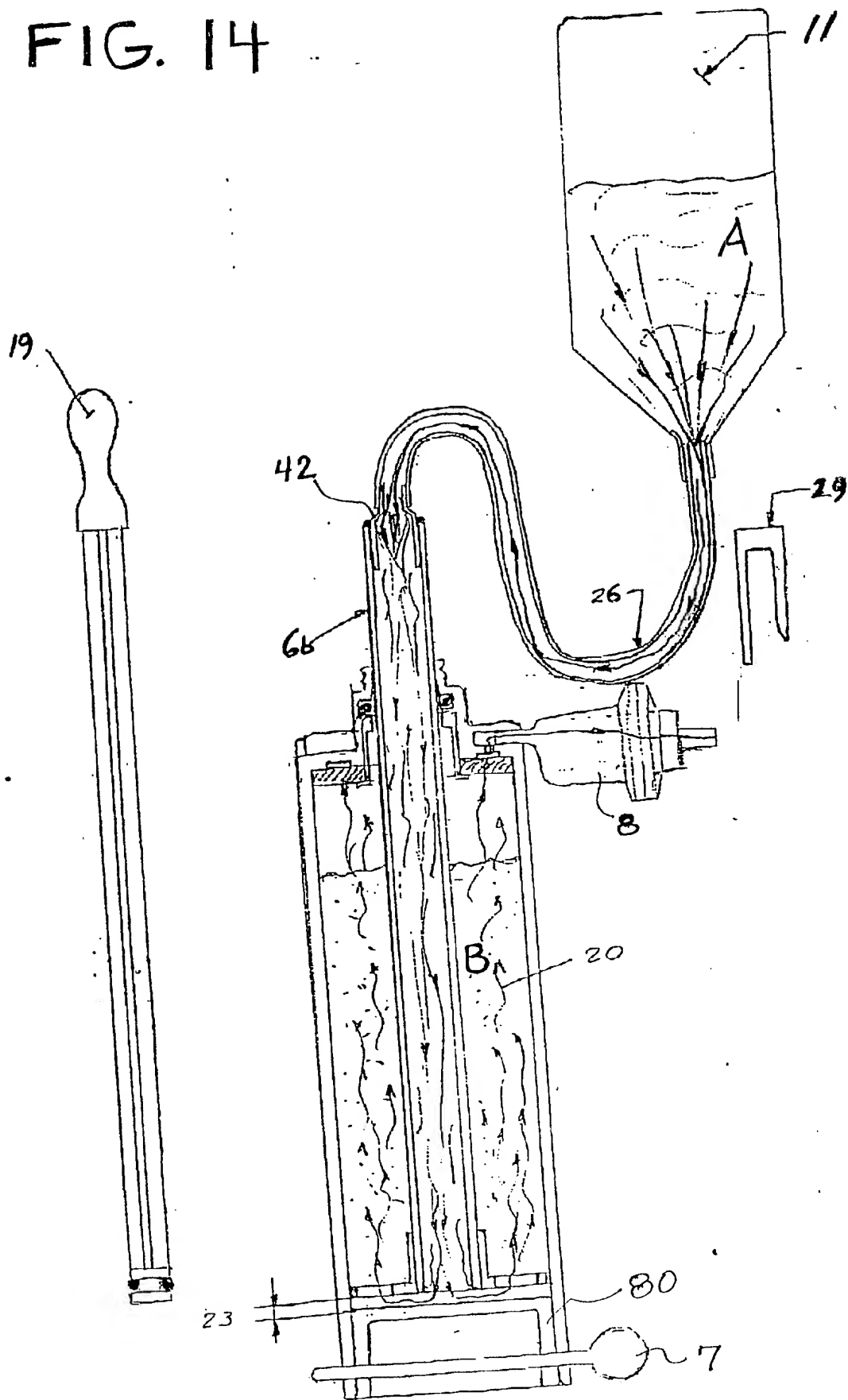


FIG. 16A

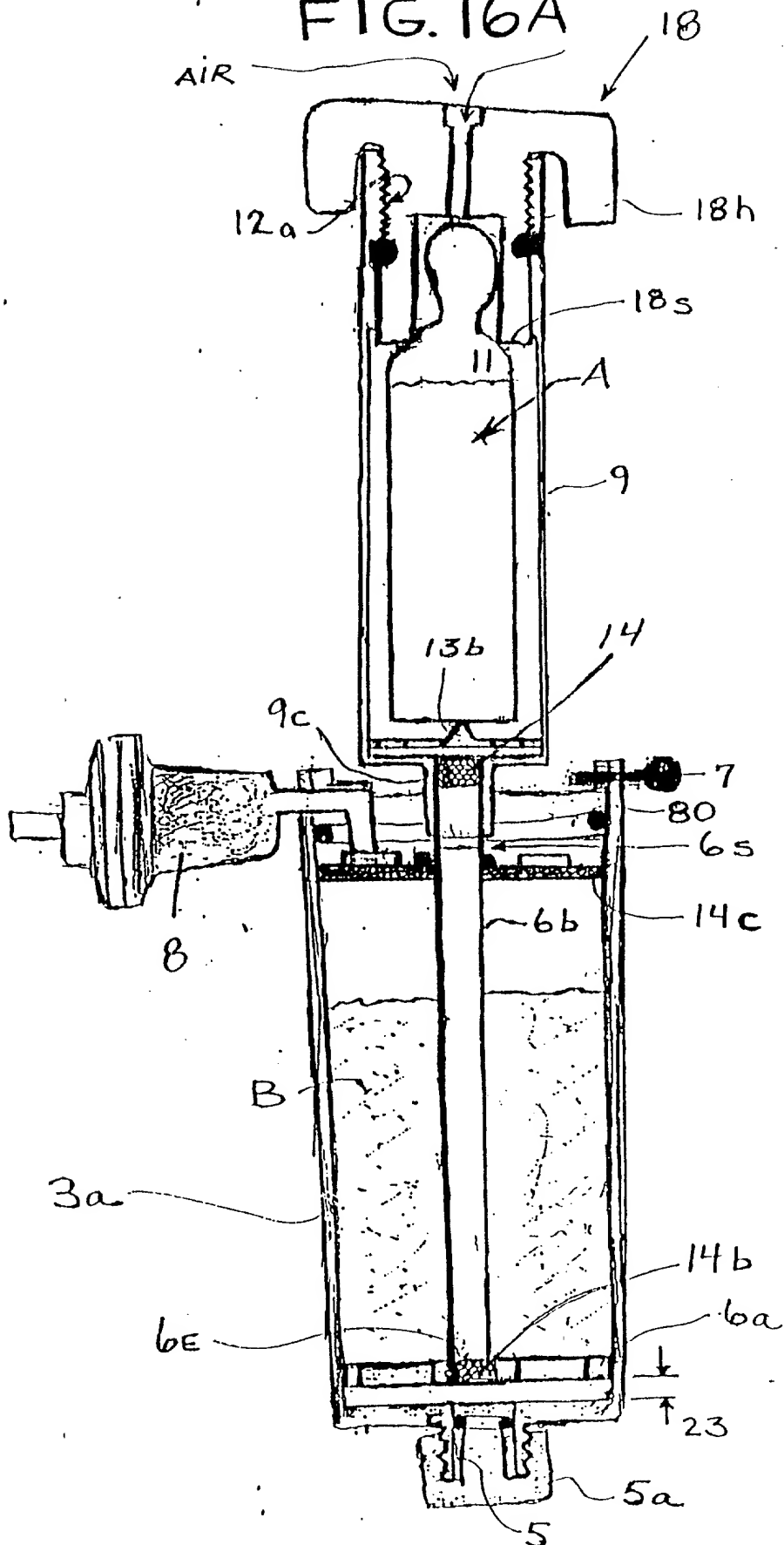


FIG. 17

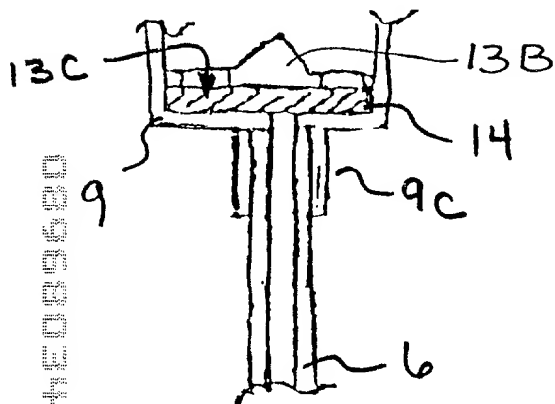
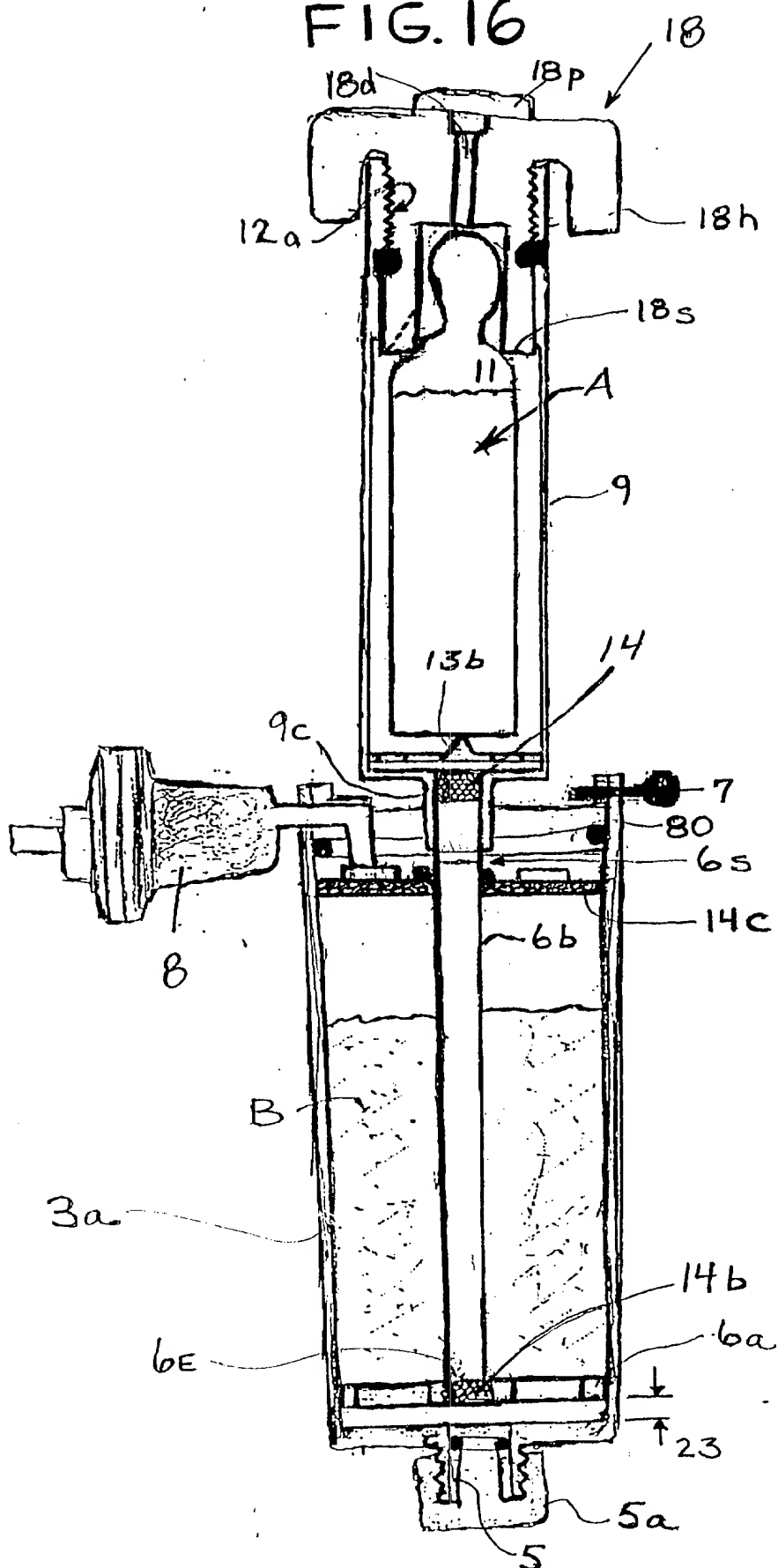
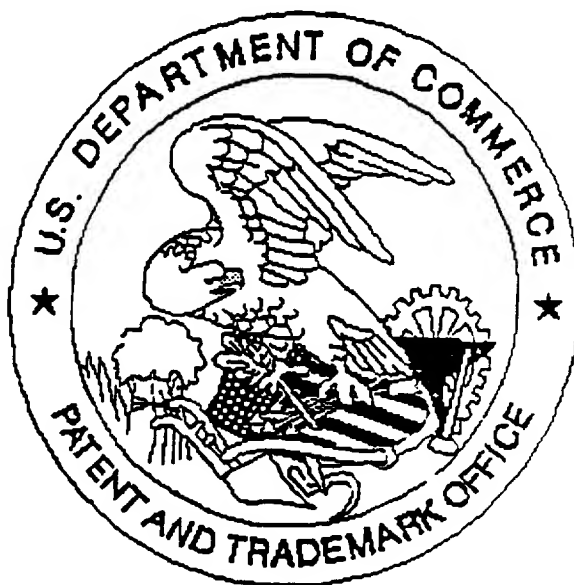


FIG. 16



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